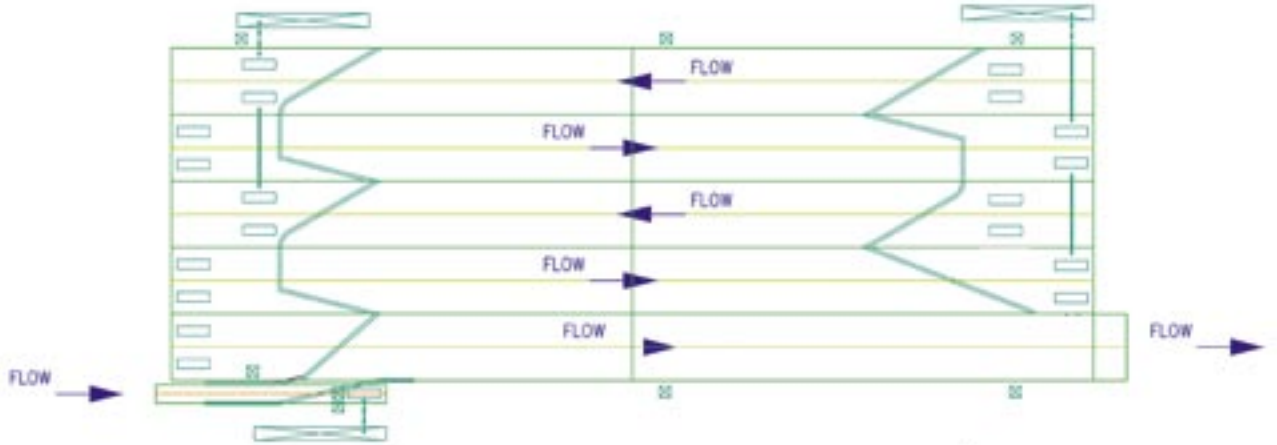
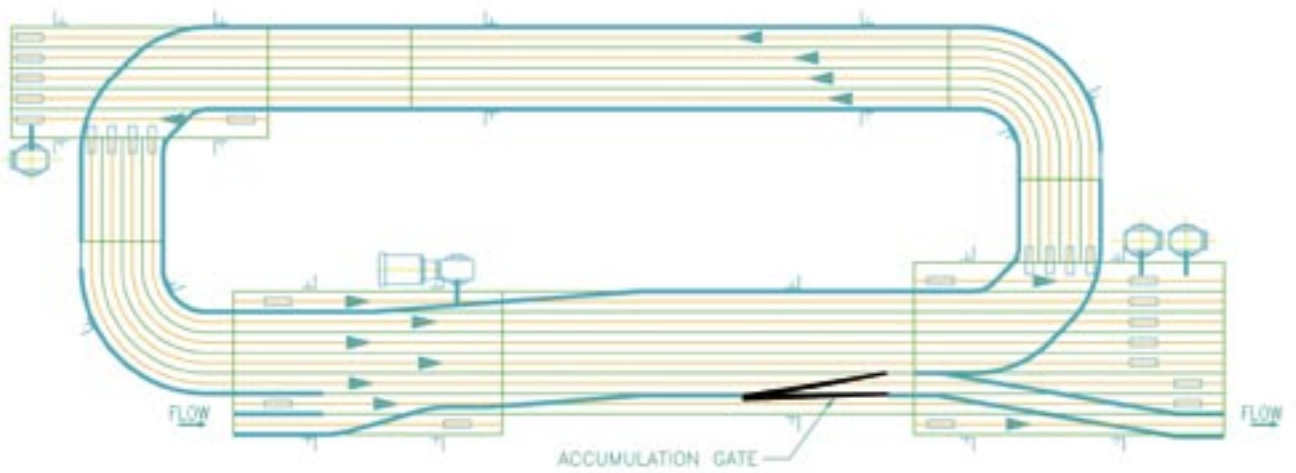


Accumulation Systems

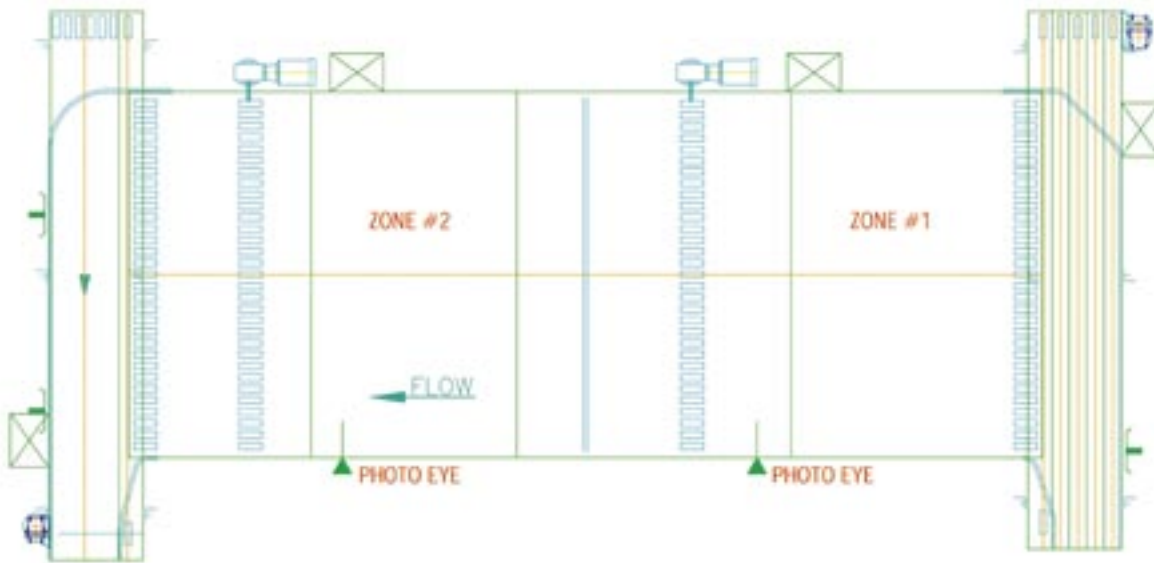


First In Last Out (FILO) Accumulator

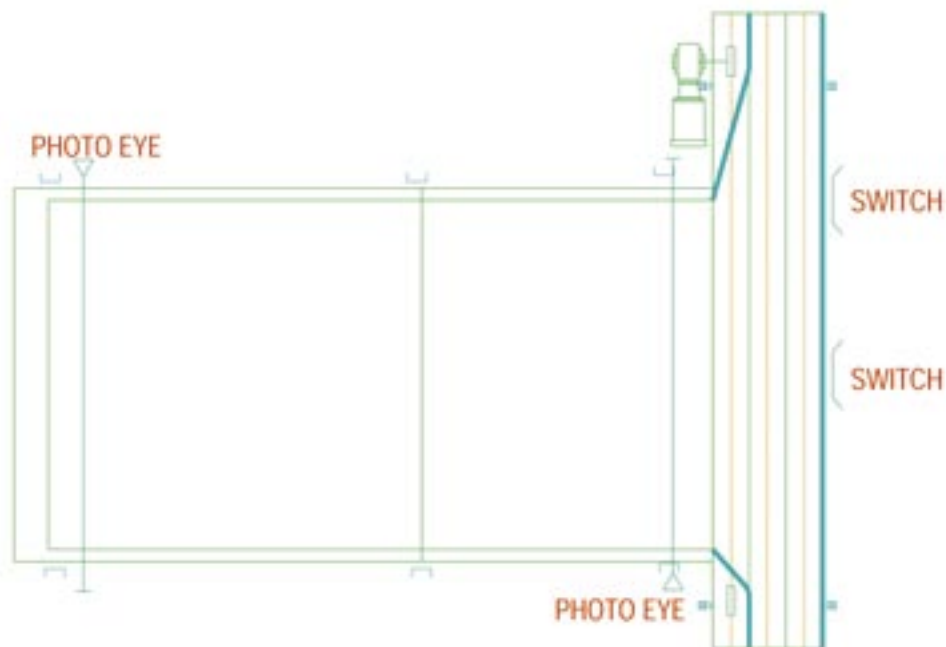


First In Last Out (FILO) Accumulator

FIFO and FILO Accumulators



First In First Out (FIFO) Accumulator



First In Last Out (FILO) Accumulator

Features and Benefits

- Pictured are examples of FILO and FIFO Accumulation Systems.
- FILO (First In - Last Out product flow) and FIFO (First In - First Out product flow) refer to the relative manner in which the flow of product is managed while in accumulation.
- Most conventional means of off line accumulation are considered relative FILO accumulation systems i.e. bi-directional accumulation tables or mass flow switch back accumulation.
- Products that require batch lot tracking or tracked quality control would be candidates for FIFO accumulation i.e. zoned uni-directional accumulation tables.